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(54) **WASHING MACHINE AND DETERGENT CASE THEREOF**

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(30) **Foreign Application Priority Data**

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D06F 29/00 (2006.01)

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(57) **ABSTRACT**

A washing machine in which a detergent case is located below a washing tub unit and detergent and wash water are supplied from the detergent case to the washing tub unit by a pump. An overflow hole to prevent overflow of water to the outside the detergent case is provided on the detergent case, and the detergent and the wash water do not overflow the detergent case and are discharged to an outside of the washing machine through the overflow hole when the pump breaks down.

(58) **Field of Classification Search**
CPC D06F 39/088
See application file for complete search history.

11 Claims, 5 Drawing Sheets

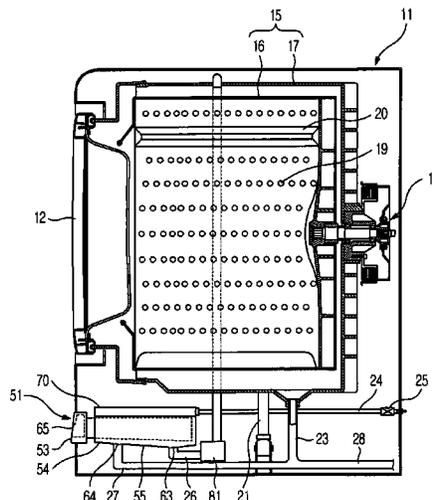


FIG. 1

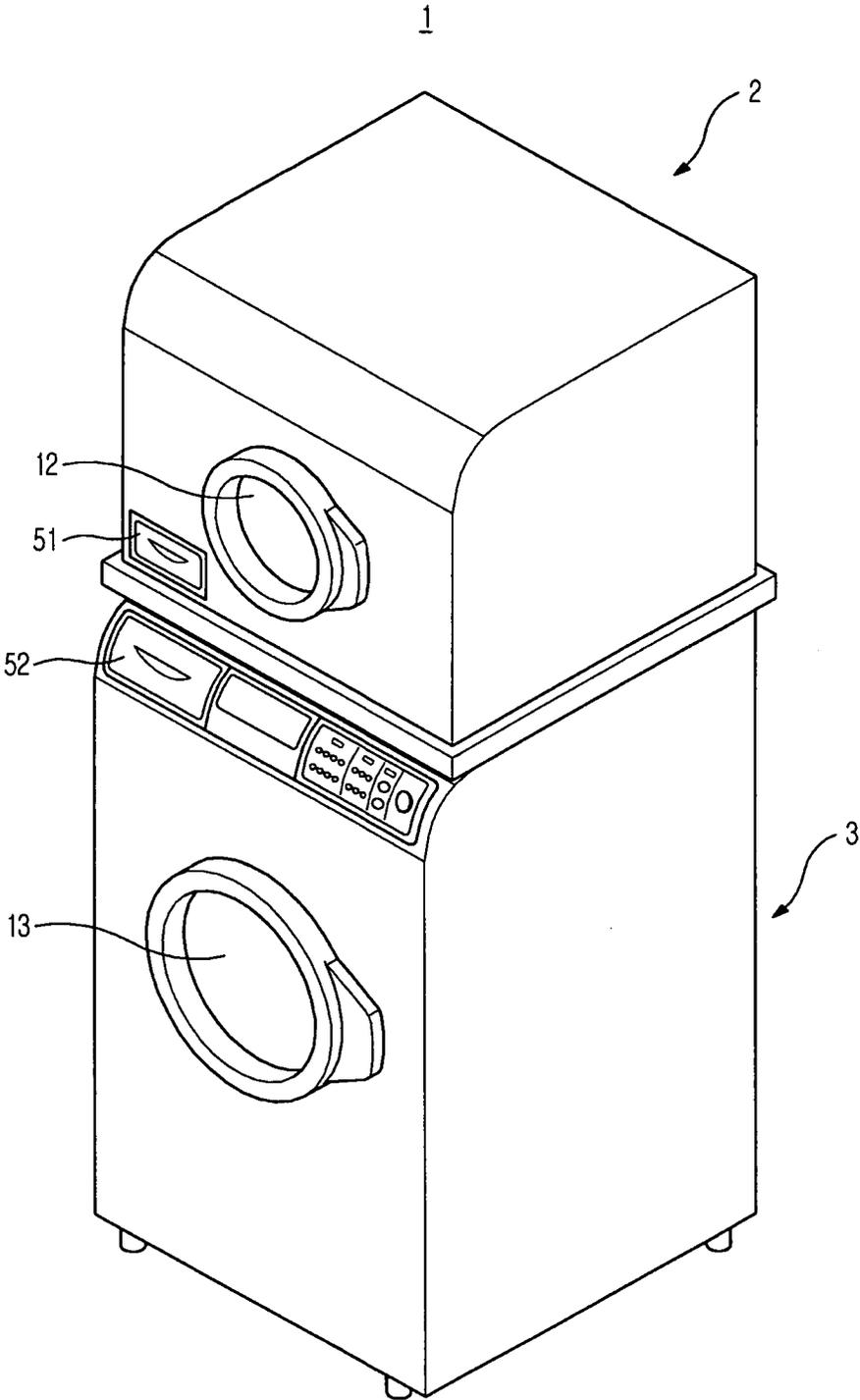


FIG. 2

2

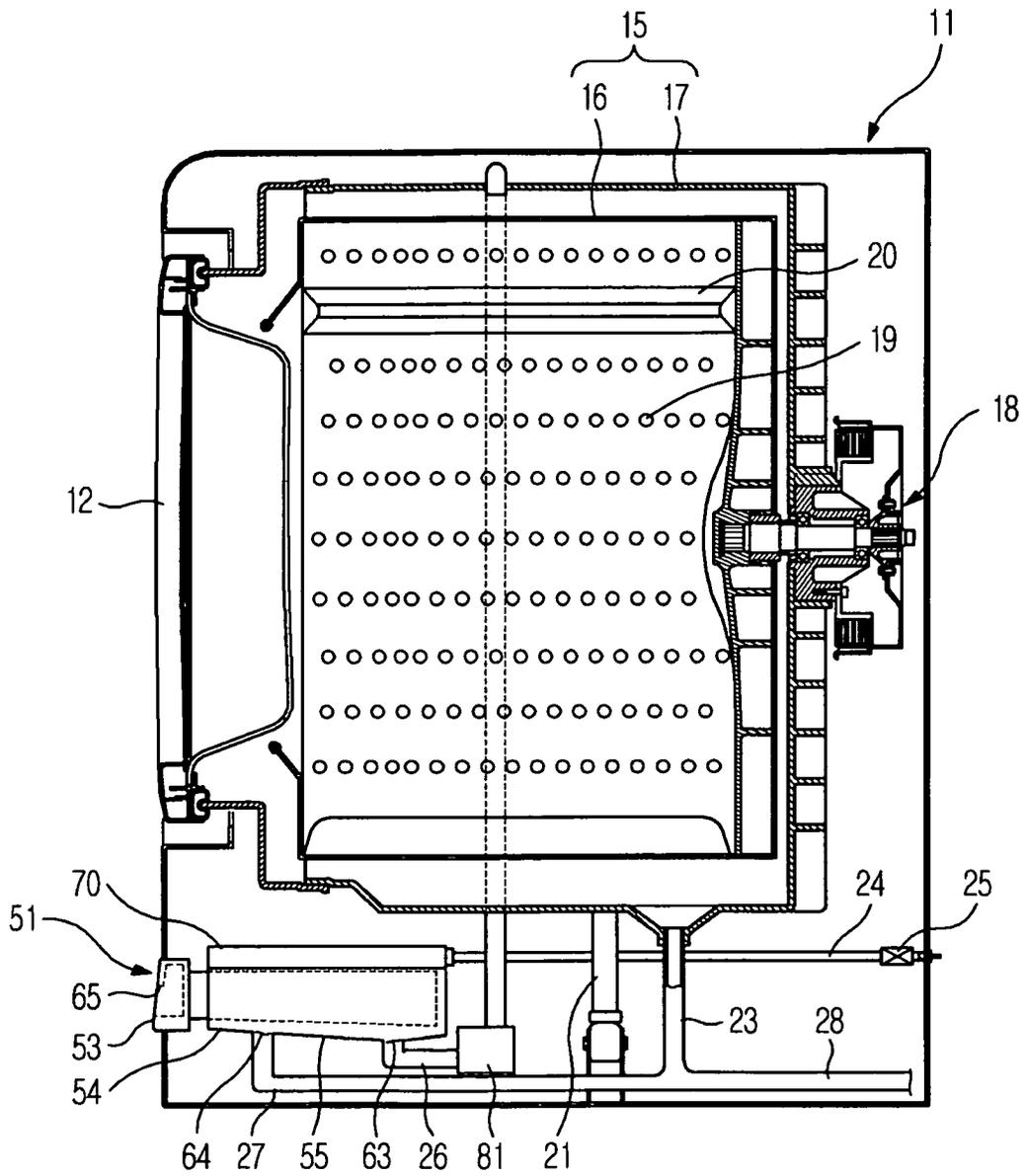


FIG. 3

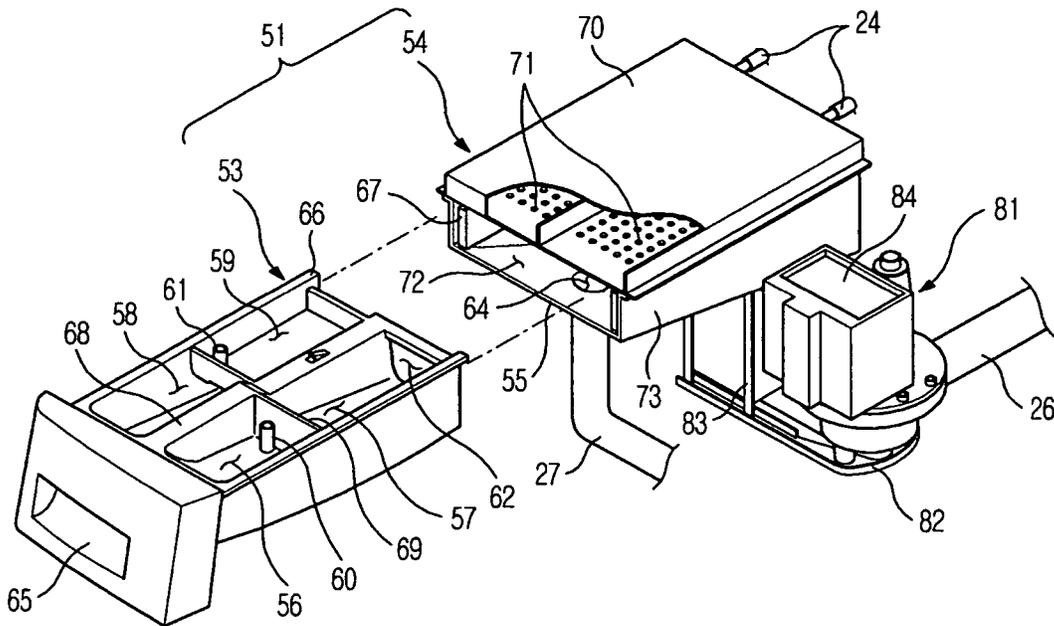


FIG. 4

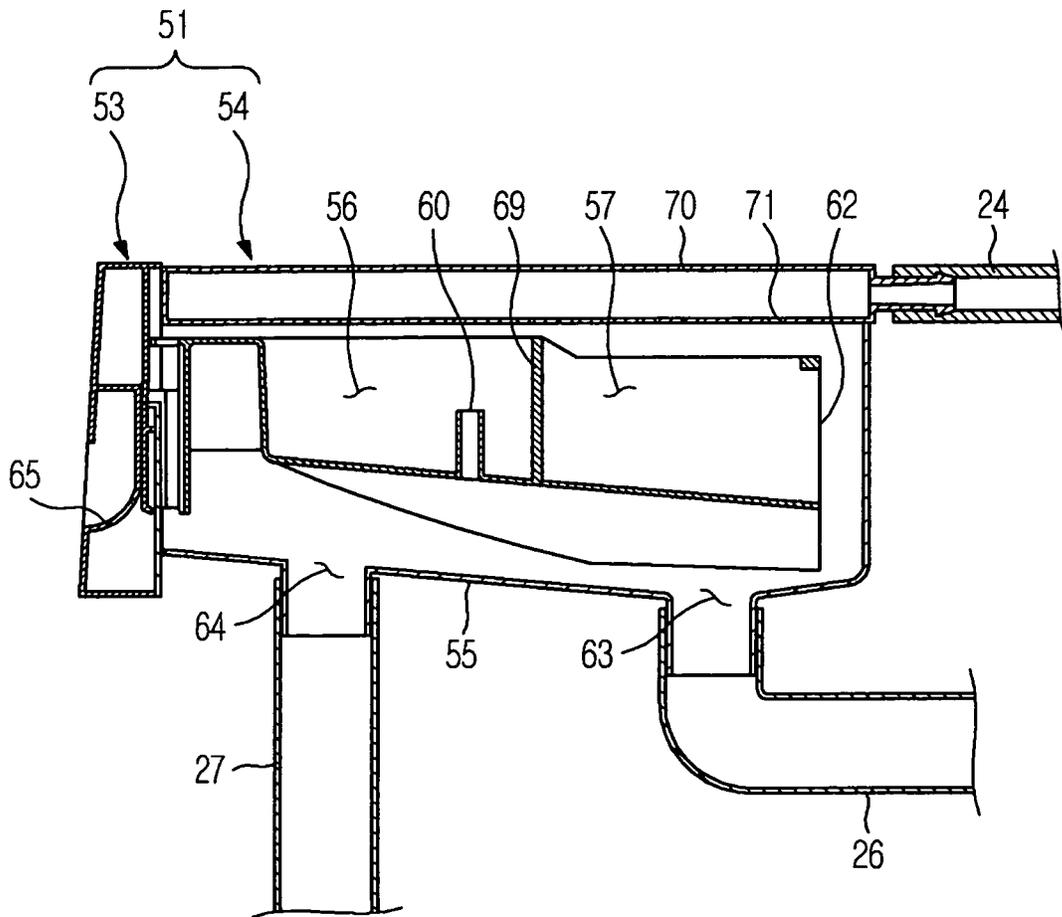
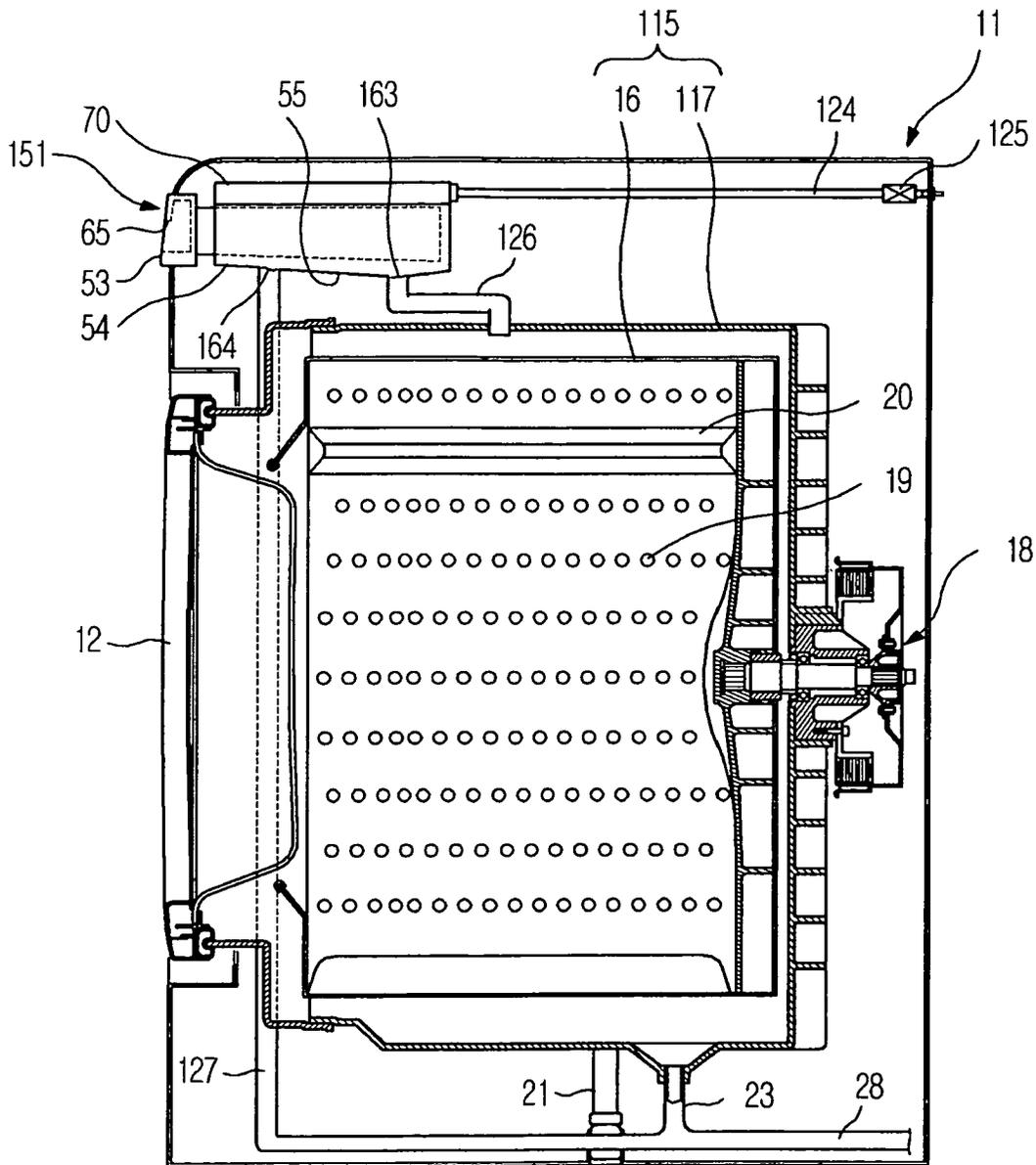


FIG. 5

102



1

WASHING MACHINE AND DETERGENT CASE THEREOF

CROSS-REFERENCE TO RELATED APPLICATION

This application claims the benefit of Korean Patent Application No. 2010-0105693, filed on Oct. 28, 2010 in the Korean Intellectual Property Office, the disclosure of which is incorporated herein by reference.

BACKGROUND

1. Field

Embodiments of the present invention relate to a washing machine having a structure to prevent water from overflowing a detergent case.

2. Description of the Related Art

For the sake of user convenience, a washing machine may be installed on a rack. Further, a washing machine provided with two washing tub units, so that a user may simultaneously wash two groups of laundry separated from each other, has been developed.

If a washing machine is installed at a designated height from the ground in such a manner, a detergent case may be installed at the lower portion of the washing machine, i.e., at a region below a washing tub unit so as to allow a user to easily put detergents into the detergent case. In the case, the detergents and wash water need to be supplied from the detergent case to the washing tub unit by a separate pump provided.

In such a washing machine, if the pump breaks down, the detergents and the wash water are not transferred from the detergent case to the washing tub unit, instead overflowing the detergent case.

If the washing machine is installed at a high position, as described above, the detergent case may be located at a position higher than the level of the user's eyes. In this case, it is difficult for a user to observe amounts of the detergents put into the detergent case.

SUMMARY

Therefore, it is an aspect of the present invention to provide a washing machine, which prevents wash water from overflowing a detergent case even if a pump to pump the wash water breaks down, and a detergent case thereof.

It is another aspect of the present invention to provide a washing machine, which allows a user to easily observe amounts of detergents put into a detergent case if the detergent case is located at a position higher than the level of the user's eyes, and a detergent case thereof.

Additional aspects of the invention will be set forth in part in the description which follows and, in part, will be obvious from the description, or may be learned by practice of the invention.

In accordance with one aspect of the present invention, a washing machine includes a cabinet forming the external appearance of the washing machine, a stationary tub fixed to the inside of the cabinet so as to receive water, a rotary drum rotatably installed within the stationary tub so as to wash laundry, a detergent case installed at the lower portion of the cabinet, a pump to pump water from the detergent case into the stationary tub, and an overflow hole provided on the detergent case so as to prevent overflow of water to the outside of the detergent case.

2

The detergent case may include a housing fixed to the cabinet and a drawer provided with a receptacle or parts to receive detergent(s) and mounted in the housing so as to be drawn into and out of the housing, and the overflow hole may be formed on the housing.

The housing may include an outflow hole communicating with the pump, and the overflow hole may be formed at a position higher than the outflow hole.

The housing may be provided with an opened front surface so that the drawer is drawn into and out of the housing through the opened front surface, and the overflow hole may be formed at a position lower than the opened front surface of the housing.

The overflow hole may be formed on a bottom surface or a side surface of the housing.

The washing machine may further include an overflow passage communicating the overflow hole with the outside of the cabinet.

The washing machine may further include a drain passage provided to discharge water from the stationary tub to the outside of the cabinet, and the overflow passage may be joined to the drain passage.

The pump may be formed integrally with the housing.

The drawer may be formed of a transparent material.

In accordance with another aspect of the present invention, a washing machine includes a cabinet forming the external appearance of the washing machine, a stationary tub fixed to the inside of the cabinet so as to receive water, a rotary drum rotatably installed within the stationary tub so as to wash laundry, a detergent case installed above the stationary tub, and an overflow hole provided on the detergent case so as to prevent overflow of water to the outside of the detergent case.

The detergent case may include a housing fixed to the cabinet and a drawer provided with detergent receiving parts to receive detergents and mounted in the housing so as to be drawn into and out of the housing, and the overflow hole may be formed on the housing.

The housing may include an outflow hole communicating with the pump, and the overflow hole may be formed at a position higher than the outflow hole.

The housing may be provided with an opened front surface so that the drawer is drawn into and out of the housing through the opened front surface, and the overflow hole may be formed at a position lower than the opened front surface of the housing.

The overflow hole may be formed on a bottom surface or a side surface of the housing.

The washing machine may further include an overflow passage communicating the overflow hole with the outside of the cabinet.

The washing machine may further include a drain passage provided to discharge water from the stationary tub to the outside of the cabinet, and the overflow passage may be joined to the drain passage.

The drawer may be formed of a transparent material.

In accordance with a further aspect of the present invention, a detergent case of a washing machine, into which detergents are put so that the detergents together with water are put so that the detergents together with water are supplied to a stationary tub of the washing machine, includes a drawer provided with detergent receiving parts to receive the detergents, and a housing, in which the drawer is mounted so as to be drawn into and out of the housing, wherein the housing includes an outflow hole communicating with the stationary tub and an overflow hole to prevent overflow of water to the outside of the detergent case, and the overflow hole is formed at a position higher than the outflow hole.

3

The housing may be provided with an opened front surface so that the drawer is drawn into and out of the housing through the opened front surface, and the overflow hole may be formed at a position lower than the opened front surface of the housing.

The overflow hole may be formed on a bottom surface or a side surface of the housing.

The housing may be formed integrally with a pump to pump water discharged through the outflow hole into the stationary tub.

The drawer may be formed of a transparent material.

Other features and advantages of the present invention will be apparent from the following description taken in conjunction with the accompanying drawings, in which like reference characters designate the same or similar parts throughout the figures thereof.

BRIEF DESCRIPTION OF THE DRAWINGS

These and/or other aspects of the invention will become apparent and more readily appreciated from the following description of the embodiments, taken in conjunction with the accompanying drawings of which:

FIG. 1 is an exploded view of a twin-type washing machine to which a washing machine in accordance with one embodiment of the present invention is applied;

FIG. 2 is a longitudinal-sectional view illustrating the inside of a washing machine in accordance with an embodiment of the present invention;

FIG. 3 is a perspective view illustrating a detergent case of the washing machine in accordance with an embodiment of the present invention;

FIG. 4 is a longitudinal-sectional view illustrating the detergent case of the washing machine in accordance with an embodiment of the present invention; and

FIG. 5 is a longitudinal-sectional view illustrating the inside of a washing machine in accordance with another embodiment of the present invention.

DETAILED DESCRIPTION

Reference will now be made in detail to the embodiments of the present invention, examples of which are illustrated in the accompanying drawings, wherein like reference numerals refer to like elements throughout.

FIG. 1 is an exploded view of a twin-type washing machine to which a washing machine in accordance with embodiments of the present invention can be applied.

A twin-type washing machine 1 shown in FIG. 1 is formed by vertically stacking two individual washing machines 2 and 3. A user classifies laundry according to colors and materials thereof, and puts classified groups of the laundry into the upper washing machine 2 and the lower washing machine 3, respectively, so that the classified groups of the laundry may be washed simultaneously.

Here, in the case of the lower washing machine 3, a detergent case 52 is disposed at a position higher than a washing tub unit (not shown) in the same manner as the general washing machine, and thus detergents put into the detergent case 52 flow, together with wash water, to the washing tub unit (not shown) due to gravity.

However, in the case of the upper washing machine 2, a detergent case 51 is disposed at the lower portion of the washing machine 2 so that a user may easily put detergents into the detergent case 51. Here, since the detergent case 51 is located at a position lower than a washing tub unit 15 (with

4

reference to FIG. 2), a pump 81 (with reference to FIG. 2) to supply the detergents and wash water to the washing tub unit 15 is installed.

The upper washing machine 2 in accordance with this embodiment of the present invention is configured such that the detergent case 51 is located at the position lower than the washing tub unit 15, the pump 81 to supply the detergents and the wash water to the washing tub unit 15 is installed, and a structure to prevent water from overflowing the detergent case 51 when the pump 81 breaks down is provided.

A detailed configuration of the washing machine 2 will be described as follows. In FIG. 1, doors 12, 13, respectively, of the upper washing machine 2 and the lower washing machine 3, are provided.

FIG. 2 is a longitudinal-sectional view illustrating the inside of the upper washing machine 2 in accordance with an embodiment of the present invention, FIGS. 3 and 4 are perspective and longitudinal-sectional views illustrating the detergent case of the washing machine in accordance with an embodiment of the present invention, and FIG. 5 is a longitudinal-sectional view illustrating the inside of a washing machine in accordance with another embodiment of the present invention.

With reference to FIGS. 2 to 4, the washing machine 2 includes a cabinet 11, the washing tub unit 15, the detergent case 51, the pump 81 and an overflow hole 64.

The cabinet 11 forms the external appearance of the washing machine 2 and houses the washing tub unit 15, the detergent case 51 and water supply devices 24 and 25.

The washing tub unit 15 includes a stationary tub 17 and a rotary drum 16. The stationary tub 17 receives water and is fixed to the cabinet 11 by a damper 21.

The drum 16 is rotatably installed in the stationary tub 17, and the door 12 is opened to allow laundry to be put into the drum 16. The drum 16 is rotated by power transmitted from a motor 18. Lifters 20 to tumble the laundry are provided on the inner circumferential surface of the drum 16, and through holes 19 through which the water in the stationary tub 17 passes are formed on the circumferential surface of the drum 16.

The detergent case 51 is provided at the lower portion of the cabinet 11. The detergent case 51 is configured such that when a user put detergent(s) into the detergent case 51, the detergents and wash water supplied from an external water supply source are mixed and are then supplied to the washing tub unit 15. The detergent case 51 includes a housing 54 fixed to the cabinet 11, and a drawer 53 mounted in the housing 54 so as to be drawn into and out of the housing 54. The drawer 53 is drawn into and out of the housing 54 through an opened front surface 72 of the housing 54.

The drawer 53 may have various configurations. For example, a handle 65 allowing the user to draw the drawer 53 into and out of the housing 54 may be provided on the drawer 53, and detergent receiving parts 56, 57, 58 and 59 to receive detergents may be formed on the drawer 53. In the drawings, four detergent receiving parts 56, 57, 58 and 59 are divided from each other by diaphragms 68 and 69. Liquid detergent receiving parts 56 and 59 receive liquid detergents and are provided with siphon protrusions 60 and 61 allowing the liquid detergents to enter the housing 54 through a siphon action. Although not shown in the drawings, the liquid detergent receiving parts 56 and 59 are coated with covers (not shown) provided with siphon caps (not shown) so as to form siphon passages together with the siphon protrusions 60 and 61.

Powder detergent receiving parts 57 and 58 receive powder detergents and are provided with inclined bottom surfaces

5

and discharge holes **62** formed on the lower end of the inclined bottom surfaces so as to allow the powder detergents to be mixed with water and then to flow toward the housing **54**. Guide protrusions **66** corresponding to guide parts **67** formed on the inner surface of the housing **54** are formed on the outer surface of the upper portion of the drawer **53** so that the drawer **53** slides into and out of the housing **54**.

If the drawer **53** is located at a position higher than eye level, it is difficult for a user to observe amounts of the detergents put into the detergent receiving parts **56**, **57**, **58** and **59**. Therefore, the drawer **53** may be made of a transparent material so that the user may observe the amounts of the detergents put into the detergent receiving parts **56**, **57**, **58** and **59** even when looking at the drawer **53** from the bottom.

The housing **54** is fixed to the cabinet **11**, and is formed in an approximately rectangular parallelepiped shape provided with the opened front surface **72** so as to house the drawer **53**.

The housing **54** includes a water supply case **70** provided with multiple water supply holes **71** so that water supplied from the external water supply source is supplied to the detergent receiving parts **56**, **57**, **58** and **59**. The water supply devices **24** and **25** include water supply hoses **24** and water supply valves **25**, and the water supply valves **25** provided on the water supply hoses **24** control water supply to the water supply case **70**.

The detergents put into the detergent receiving parts **56**, **57**, **58** and **59** of the drawer **53** together with water are introduced into the housing **54** through the siphon protrusions **60** and **61** or the discharge holes **62**.

An outflow hole **63** is provided on a bottom surface **55** of the housing **54** so as to supply water to the stationary tub **17**, and the overflow hole **64** to prevent the water in the housing **54** from overflowing is provided at a position higher than the outflow hole **63**. Therefore, water introduced into the housing **54** generally flows toward the pump **81** through the outflow hole **63** but does not pass through the overflow hole **64**. However, if the pump **81** malfunctions and does not pump water into the stationary tub **17**, when the water reaches the height of the overflow hole **64**, the water flows toward an overflow passage **27** through the overflow hole **64**.

Here, the overflow passage **27** is installed in the cabinet **11**, and communicates the overflow hole **64** with the outside of the cabinet **11**, thereby allowing water having passed through the overflow hole **64** to be safely discharged to the outside of the cabinet **11**.

Although the drawings illustrate the outflow hole **63** and the overflow hole **64** as being formed on the bottom surface **55** of the housing **54**, the positions of the outflow hole **63** and the overflow hole **64** are not limited thereto but the outflow hole **63** and the overflow hole **64** may be formed on a side surface **73** of the housing **54**, as long as the overflow hole **64** is located at a position which is higher than the outflow hole **63** and is lower than the opened front surface **72** of the housing **54**.

Through the above configuration, if the pump **81** to transfer water from the detergent case **51** to the stationary tub **17** breaks down or malfunctions, although such a problem is not recognized and water supply to the detergent case **51** continues to be carried out, when the water in the detergent case **51** reaches the height of the overflow hole **64**, the water is safely discharged to the outside of the cabinet **11** through the overflow hole **64** and thus does not overflow the detergent case **51**.

The outflow hole **63** communicates with the inside of the stationary tub **17** through a supply hose **26**. The pump **81** to transfer the water in the detergent case **51** to the stationary tub **17** located at a position higher than the detergent case **51** is installed on the supply hose **26**. The pump **81** performs a pumping action using power transmitted from a pump motor

6

84, and transfers water containing detergents from the detergent case **51** to the stationary tub **17** using the pumping action.

Here, a plurality of fixing bars **83** is vertically installed on the outer side of the bottom surface of the housing **54**, and the pump **81** and the detergent case **51** are integrated with each other by inserting brackets **82** to fix the pump **81** into spaces between the fixing bars **83**.

As described above, the overflow hole **64** communicates with the outside of the cabinet **11** through the overflow passage **27**. The overflow passage **27** may be a hose communicating the overflow hole **64** with the outside of the cabinet **11**.

Further, as shown in FIG. 2, the overflow passage **27** is joined to a drain passage **23** to discharge water from the stationary tub **17**, thereby allowing the water in the detergent case **51** to be discharged to the outside through a drain passage **28**.

As described above, the washing machine in accordance with this embodiment is configured such that the detergent case **51** is located at a position lower than the washing tub unit **15**, the pump **81** to transfer water from the detergent case **51** to the washing tub unit **15** is installed, and the overflow hole **64** and the overflow passage **27** to cope with the breakdown of the pump **81** is provided.

However, in accordance with another embodiment of the present invention shown in FIG. 5, an overflow hole **164** and an overflow passage **127** may be applied to a general washing machine **102** in which a detergent case **151** is located at a position higher than a washing tub unit **115** and water is introduced from the detergent case **151** to the washing tub unit **115** due to gravity.

This embodiment is the same as the former embodiment shown in FIGS. 1 to 4 except that the detergent case **151** and a water supply device **124** and **125** are located above the washing tub unit **115** and no pump is provided.

An outflow hole **163** connected to a supply hose **126** so as to allow water to flow to a stationary tub **117** is provided on the detergent case **151**, and the overflow hole **164** is provided at a position higher than the outflow hole **163**. Therefore, if a large amount of water is momentarily supplied to the detergent case **151** or the supply hose **126** connecting the detergent case **151** to the washing tub unit **115** is clogged, water does not overflow the detergent case **151** and may be safely discharged to the outside through the overflow hole **164**.

As is apparent from the above description, a washing machine in accordance with one embodiment of the present invention prevents wash water from overflowing a detergent case and safely discharges the wash water to the outside of the washing machine even if a pump to pump the wash water into a washing tub unit breaks down.

Further, the washing machine allows a user to easily observe amounts of detergents put into the detergent case even if the detergent case is located at a position higher than the level of the user's eyes.

Although various embodiments of the present invention have been shown and described, it would be appreciated by those skilled in the art that changes may be made in these embodiments without departing from the principles and spirit of the invention, the scope of which is defined in the claims and their equivalents.

What is claimed is:

1. A washing machine comprising:
 - a cabinet;
 - a stationary tub in the cabinet;
 - a rotary drum in the stationary tub;
 - a detergent case in the cabinet below the stationary tub to receive water and detergent;

7

- a pump to pump the water and the detergent from the detergent case into the stationary tub;
 an overflow hole provided on the detergent case and directly connected to a drain so as to prevent overflow of the water to an outside of the detergent case; and
 an outflow hole communicating with the pump, wherein the overflow hole is formed at a position higher than the outflow hole.
2. The washing machine according to claim 1, wherein: the detergent case includes a housing fixed to the cabinet, and a drawer provided with a receptacle to receive the detergent and mounted in the housing so as to be drawn into and out of the housing; and the overflow hole is formed on the housing.
3. The washing machine according to claim 2, wherein: the housing is provided with an opened front surface so that the drawer can be drawn into and out of the housing through the opened front surface; and the overflow hole is formed at a position lower than the opened front surface of the housing.
4. The washing machine according to claim 2, wherein the overflow hole is formed on a bottom surface of the housing.
5. The washing machine according to claim 1, further comprising an overflow passage communicating the overflow hole with the outside of the cabinet.
6. The washing machine according to claim 5, further comprising a drain passage provided to discharge water from the stationary tub to the outside of the cabinet, wherein the overflow passage is joined to the drain passage.
7. The washing machine according to claim 2, wherein the pump is formed integrally with the housing.

8

8. The washing machine according to claim 2, wherein the drawer is formed of a transparent material.
9. The washing machine according to claim 2, wherein the overflow hole is formed in a side surface of the housing.
10. The washing machine according to claim 2, wherein the receptacle is a plurality of receptacles.
11. A washing machine comprising:
 a cabinet;
 a stationary tub in the cabinet;
 a rotary drum in the stationary tub;
 a detergent case in the cabinet below the stationary tub to receive water and detergent,
 wherein the detergent case includes a housing fixed to the cabinet, and a drawer provided with a receptacle to receive the detergent and mounted in the housing so as to be drawn into and out of the housing;
 a pump to pump the water and the detergent from the detergent case into the stationary tub; and
 an overflow hole provided on the detergent case so as to prevent overflow of the water to an outside of the detergent case,
 an outflow hole communicating with the housing,
 wherein the overflow hole is formed at a position higher on the housing than the outflow hole;
 an overflow passage communicating the overflow hole with the outside of the cabinet; and
 a drain passage provided to discharge water from the stationary tub to the outside of the cabinet,
 wherein the overflow passage is joined to the drain passage.

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